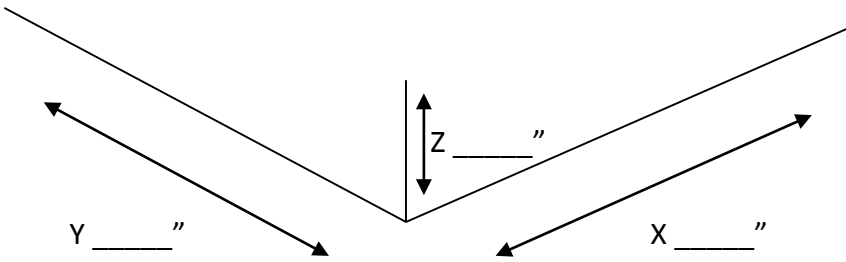


# ShopSabre JOB LOG



Y \_\_\_\_\_"

Z \_\_\_\_\_"

X \_\_\_\_\_"

- Draw shape of stock.
- Label X, Y, Z dimensions.
- Indicate 0,0,0 origin point.
- Indicate safe clamping zones.

Job Notes:

## MACHINING OPERATIONS (MOPs):

<u>MOP Type</u>	<u>Tool #/size</u>	<u>Feed Rate</u>	<u>Est. time</u>
1.			
2.			
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			

(list additional MOPs on rear)

Total time:

Student/Faculty Name: \_\_\_\_\_

File name (.tap extension): \_\_\_\_\_

Job description/Class: \_\_\_\_\_

Stock size (X, Y, Z): \_\_\_\_\_

Material: \_\_\_\_\_

Approved by: \_\_\_\_\_ Date: \_\_\_\_\_